

# IDEAL 7228-06 LT cutting machine



IDEAL 7228-06 LT cutting machine, new

Professional guillotine with hydraulic pressure

Average length 720 mm

Altitude 80/781 MM

Throat depth 720 mm

Narrow cut 20/901 MM

Mains connection 400 V/50 Hz / 3 ~

Engine power

(Continuous recording)

Blade drive 1.5 KW

Saddle drive 0.1 KW

Press Print MIN. 250 daN

MAX. 2000 daN

Dimensions (H x W x D) 1335 X 1305 / 2100 1500 / 1600 2 X 2 MM

Weight 620 KG

#### MACHINE EQUIPMENT

- Electro-mechanical blade drive
- Hydraulic clamp drive
- Infinitely adjustable clamping pressure (250-2000 daN) with optical indicator LEDs
- Plug-in clamp plate with optical indicator
- Electro-mechanical back gauge with precision spindle drive (speed 53 mm / s)
- Series standard with air table (air nozzles on the front and rear tables)
- Foot pedal for pre-clamping or mechanical cutting
- Optical cutting line indicator with light emitting diodes (LEDs)
- Stainless steel table tops at the front desk and side tables
- High quality HSS blades made of "Solingen steel"
- Material swing cut
- Solid steel blade carrier guided on both sides, adjustable
- Blade depth adjustment
- Additional tables (left and right) available as a stainless steel table top accessories

#### SAFETY EQUIPMENT

- Series by them in the work area with light barrier
- Transparent safety cover on the rear table
- Patented IDEAL safety drive
- Two-handed operation with and repetitive
  - ° Auto. Knife and clamp return from every position
- Main switch and safety lock with key
- Blade changing device with covered cutting edge
- × 24-volt control
- Stacker angle for aligning stacks of paper
- "GS" test procedure, the accident prevention regulations and safety requirements of the professional association with the European "CE" standards

#### BACK CONTROL MODULE

- × 40 programs with 36 steps
- Kettenmaßprogrammierung of up to 9 repeat measurements as a program step
- Automatic program sequence - with section on monitoring program and memory mode
- Direct measurement input on numeric keypad

- 3 memory keys for cut sizes (selectable)
- Digital display with 1 / 10 mm accuracy
- "Set" function key for reference
- Electronic hand wheel for manual back gauge with fine adjustment variable speed control
- Pressure switch for quick adjustment of saddle (forward and reverse)
- Automatic Allowance for back-stop shift
- Memory key for repeat cuts (by touch), plus automatic memory
- Paper output function "EJECT", with and without program mode
- Delete (DELETE) and insert ("INSERT") program of possible steps
- Integrated computer (four basic operations)
- Self-diagnosis system with error indication on display
- Reversible mm / inches (in.)



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